# **Triflex Primer 610**

## **Product information**

### **Applications**

Triflex Primer 610 is a fast-drying primer for universal use in improving adhesion on problematic substrates. The primer can be applied with a brush or a roller or by spraying.

#### **Properties**

Single-component, fast-curing, liquid bonding agent for FPO plastic and EPDM rubber membranes.

#### Pack size

Metal bottle

0.10 I Triflex Primer 610 0.50 I Triflex Primer 610

#### Colours

Yellowish

#### **Storage**

Can be stored unopened and unmixed for approx. 6 months in a cool, dry place above freezing. Keep container away from direct sunlight when in storage and on the construction site.

#### **Conditions for use**

Triflex Primer 610 can be applied at substrate and ambient temperatures between  $+5\,^{\circ}\text{C}$  and  $+35\,^{\circ}\text{C}$ .

#### Preparation of the substrate

The substrates to be primed must be sound, dry and free of loose or adhesion-reducing particles. Substrate adhesion must always be tested beforehand, or the Triflex technical department should be contacted.

During application, the surface temperature must be at least  $3 \,^{\circ}$ C above dew point. Below that, a separating film of moisture can form on the surface to be worked on (DIN 4108-5, table 1). See dew point temperature table.





#### **Material consumption**

Approx. 40 to 80 g/m<sup>2</sup> depending on area of use, on a smooth, even surface.

#### **Drying time**

Rainproof after: approx. 20 min. at +20 °C Can be recoated after: approx. 20 min. at +20 °C

#### Notes on special hazards

See Safety Data Sheet, section 2

#### Safety tips

See Safety Data Sheet, sections 7 and 8

#### Measures in case of fire or accidents

See Safety Data Sheet, sections 4, 5 and 6  $\,$ 

#### **General notes**

We guarantee the consistently high quality of our products. Non-Triflex products must not be used with Triflex systems.

The advice we give in relation to the application of our products is based on extensive development and many years of experience, and is correct to the best of our knowledge. Given the multitude of on-site requirements, under the most varied of conditions, the user is required to test the product's suitability for its respective purpose. Technical information is subject to change without notice in the interests of technical advancement or enhancement of our products.